

Material Name: SAFETY-KLEEN N-ETHYL PYRROLIDONE SDS ID: 820299

# \*\*\* Section 1 - Identification \*\*\*

#### **Product Identifier**

SAFETY-KLEEN N-ETHYL PYRROLIDONE

#### **Product Code**

Not available.

### **Synonyms**

Not available

#### **Recommended Use**

Pharmaceutical production

## **Restrictions on Use**

If this product is used in combination with other products, refer to the Safety Data Sheet for those products.

#### **Manufacturer Information**

Safety-Kleen Systems, Inc.

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Richardson, Texas 75080

Phone: 800-669-5740 www.safety-kleen.com

Emergency # 1-800-468-1760

#### **Issue Date**

May 20, 2019

# **Supersedes Issue Date**

March 23, 2017

## **Original Issue Date**

March 23, 2017

# \*\*\* Section 2 - Hazard(s) Identification \*\*\*

## Classification in Accordance with 29 CFR 1910.1200.

Flammable Liquids - Category 4

Acute Toxicity - Oral - Category 4

Serious Eye Damage/Eye Irritation - Category 2A

Skin Sensitization - Category 1A

Reproductive Toxicity - Category 1B

Specific Target Organ Toxicity - Single Exposure - Category 1

## **GHS LABEL ELEMENTS**

## Symbol(s)





# **Signal Word**

DANGER!

#### **Hazard Statement(s)**

Combustible Liquid

Harmful if swallowed

Causes serious eye irritation

May cause an allergic skin reaction.

May damage fertility or the unborn child.

Causes damage to organs.

Material Name: SAFETY-KLEEN N-ETHYL PYRROLIDONE SDS ID: 820299

### **Precautionary Statement(s)**

#### **Prevention**

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flame/hot surfaces - No smoking. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Wear protective gloves.

#### Response

In case of fire: Use carbon dioxide, regular foam, dry chemical, water spray, or water fog. IF exposed or concerned: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.

#### **Storage**

Store in a well-ventilated place. Keep cool. Store locked up.

### **Disposal**

Dispose of in accordance with all applicable federal, state and local regulations.

#### Hazard(s) Not Otherwise Classified

None known.

* * * Section 3 - Composition / Information on Ingredients * * *
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CAS	Component	Percent
2687-91-4	2-Pyrrolidinone, 1-ethyl-	97-100
100-51-6	Benzyl alcohol	0-2.4
123-51-3	Isoamyl alcohol	0-2

# \* \* \* Section 4 - First Aid Measures \* \* \*

#### **Description of Necessary Measures**

#### Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.

#### Skin

IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

#### Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

## Ingestion

IF SWALLOWED: Do NOT induce vomiting. Rinse mouth. If vomiting occurs, keep head lower than hips to help prevent aspiration. Call a poison control center or doctor immediately for treatment advice.

# **Most Important Symptoms/Effects**

### Acute

Harmful if swallowed, causes serious eye irritation. May cause allergic skin reaction.

#### **Delayed**

May damage fertility or the unborn child. Causes damage to organs.

Page 2 of 9 Rev. 05/19

Material Name: SAFETY-KLEEN N-ETHYL PYRROLIDONE

### Indication of Immediate Medical Attention and Special Treatment Needed, If Needed

Treat symptomatically and supportively. Treatment may vary with condition of victim and specifics of incident. Call 1-800-468-1760 for additional information.

SDS ID: 820299

# \* \* \* Section 5 - Fire-Fighting Measures \* \* \*

# Suitable Extinguishing Media

Carbon dioxide, regular foam, dry chemical, water spray, or water fog.

#### **Unsuitable Extinguishing Media**

Do not use high-pressure water streams.

## Specific Hazards Arising from the Chemical

Combustible liquid and vapor. Avoid friction, static electricity and sparks. Product may be sensitive to static discharge, which could result in fire or explosion. Vapors may form explosive mixture with air. Vapors are heavier than air and may travel along the ground to some distant source of ignition and flash back. Fire may produce irritating, poisonous and/or corrosive fumes. Runoff may create fire or explosion hazard. Containers may rupture or explode. Empty containers may contain product residue.

#### **Hazardous Combustion Products**

Decomposition and combustion materials may be toxic. Burning may produce carbon dioxide, carbon monoxide, and unidentified organic compounds.

# **Special Protective Equipment and Precautions for Firefighters**

A positive-pressure, self-contained breathing apparatus (SCBA) and full-body protective equipment are required for fire emergencies.

### **Fire Fighting Measures**

Keep storage containers cool with water spray. Move container from fire area if it can be done without risk. Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. Stay away from the ends of tanks. For fires in cargo or storage area: Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. Keep unnecessary people away, isolate hazard area and deny entry. Let the fire burn. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire. For tank, rail car or tank truck, evacuation radius: 800 meters (1/2 mile). Stay upwind and keep out of low areas. Dike for later disposal.

# \* \* \* Section 6 - Accidental Release Measures \* \* \*

#### Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8. Avoid release to the environment.

#### Methods and Materials for Containment and Clean Up

Remove all ignition sources. Do not touch or walk through spilled product. Stop leak if you can do it without risk. Wear protective equipment and provide engineering controls as specified in Section 8. Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Ventilate area and avoid breathing vapor or mist. A vapor suppressing foam may be used to reduce vapors. Contain spill away from surface water and sewers. Contain spill as a liquid for possible recovery, or sorb with compatible sorbent material and shovel with a clean, sparkproof tool into a sealable container for disposal. Additionally, for large spills: Water spray may reduce vapor, but may not prevent ignition in closed spaces. Dike far ahead of liquid spill for collection and later disposal. There may be specific federal regulatory reporting requirements associated with spills, leaks, or releases of this product. Also see **Section 15.** 

# \*\*\* Section 7 - Handling and Storage \*\*\*

## **Precautions for Safe Handling**

Keep away from heat, sparks, or flame. Where flammable mixtures may be present, equipment safe for such locations should be used. Use clean, sparkproof tools and explosion-proof equipment. When transferring product, metal containers, including trucks and tank cars, should be grounded and bonded. Do not breathe vapor or mist. Use in a well ventilated area. Avoid contact with eyes, skin, clothing, and shoes. Do not smoke while using this product. Wash thoroughly after handling.

Page 3 of 9 Rev. 05/19

Material Name: SAFETY-KLEEN N-ETHYL PYRROLIDONE

#### Conditions for Safe Storage, Including Any Incompatibilities

Store in a well-ventilated place. Keep cool. Store locked up. Keep containers away from heat, flame, sparks, static electricity, or other sources of ignition. Keep container tightly closed. Do not pressurize, cut, weld, braze, solder, drill, or grind containers. Empty product containers may retain product residue and can be dangerous. Store in a well-ventilated place. See Section 14 for packing group information.

SDS ID: 820299

### **Incompatibilities**

Peroxides, oxidizing materials, acids, alcohols, amines

# \* \* \* Section 8 - Exposure Controls / Personal Protection \* \* \*

### **Component Exposure Limits**

Isoamyl alcohol	123-51-3
ACGIH:	100 ppm TWA; 125 ppm STEL
NIOSH:	100 ppm TWA ; 360 mg/m3 TWA; 125 ppm STEL ; 450 mg/m3 STEL; 500 ppm IDLH
OSHA (US):	100 ppm TWA ; 360 mg/m3 TWA

# ACGIH - Threshold Limit Values - Biological Exposure Indices (BEI)

# **2-Pyrrolidinone**, **1-ethyl-** (2687-91-4)

Medium: urine Time: end of shift Parameter: 5-Hydroxy-N-ethyl-2-pyrrolidone (5-HNEP) without hydrolysis (nonquantitative )

## **Appropriate Engineering Controls**

Provide general ventilation needed to maintain concentration of vapor or mist below applicable exposure limits. Where adequate general ventilation is unavailable, use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below applicable exposure limits. Ventilation equipment should be explosion-resistant if explosive concentrations of material are present. Ensure compliance with applicable exposure limits.

#### Individual Protective Measures, such as Personal Protective Equipment

Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to regulatory requirements. The following PPE should be considered the minimum required Safety glasses Gloves Lab coat or apron.

## **Eyes/Face Protection**

Safety glasses with side shields should be worn at a minimum. Additional protection like goggles, face shields, or respirators may be needed dependent upon anticipated use and concentrations of mists or vapors. Provide an emergency eye wash fountain and quick drench shower in the immediate work area. Contact lens use is not recommended.

#### **Skin Protection**

Where skin contact is likely, wear gloves impervious to product; use of natural rubber (latex) or equivalent gloves is not recommended. To avoid prolonged or repeated contact where spills and splashes are likely, wear appropriate chemical-resistant faceshield, boots, apron, whole body suits, or other protective clothing.

#### **Respiratory Protection**

Use NIOSH-certified, full-face respirators (self-contained breathing apparatus or air-line) respiratory protective equipment when concentration of vapor or mist exceeds applicable exposure limits. Protection provided by air purifying respirators is limited. Selection and use of respiratory protective equipment should be in accordance in the USA with OSHA General Industry Standard 29 CFR 1910.134; or in Canada with CSA Standard Z94.4.

Page 4 of 9 Rev. 05/19

Material Name: SAFETY-KLEEN N-ETHYL PYRROLIDONE SDS ID: 820299

# \* \* \* Section 9 - Physical & Chemical Properties \* \* \*

Appearance/Odor: Clear, Colorless liquid pH: Not applicable

Odor:Not availableOdor Threshold:Not availableBoiling Point:Not availableMelting Point:Not availableSolubility (H2O):Not availableSpecific Gravity:0.99 (water =1)Density:Not availableOctanol/H2O Coeff.:Not available

Evaporation Rate: <1 (Butyl acetate=1) Molecular Weight: Not available

Auto Ignition Temperature: Not available

Flash Point: 169°F (76.1°C) UFL: Not available

Viscosity: Not available Vapor Pressure: 20 mm Hg at 96.5°C

Flammability Class: Combustible Vapor Density: 3.9 (air = 1)

Decomposition Temperature: Not available Freezing Point: Not available

Flammability (solid, gas): Not available

#### **Other Property Information**

No information is available.

# \* \* \* Section 10 - Stability & Reactivity \* \* \*

#### Reactivity

No reactivity hazard is expected.

# **Chemical Stability**

Stable at normal temperatures and pressure.

#### **Possibility of Hazardous Reactions**

Will not polymerize under normal temperature and pressure conditions.

## **Conditions To Avoid**

Avoid heat, sparks, flames, and other sources of ignition Avoid contact with incompatible materials.

#### **Incompatible Materials**

Peroxides, oxidizing materials, acids, alcohols, amines

## **Hazardous Decomposition Products**

Burning may produce carbon dioxide, carbon monoxide, and unidentified organic compounds.

## \*\*\* Section 11 - Toxicological Information \*\*\*

#### **Information on Likely Routes of Exposure**

#### Inhalation

May cause irritation, central nervous system effects, nausea, headache, drowsiness, dizziness, disorientation.

### **Skin Contact**

May cause skin irritation. May cause allergic skin reaction.

### **Eye Contact**

Causes serious eye irritation.

#### **Ingestion**

Harmful if swallowed. May cause throat irritation, nausea, vomiting, diarrhea.

#### **Acute and Chronic Toxicity**

# Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

# 2-Pyrrolidinone, 1-ethyl- (2687-91-4)

Oral LD50 Rat 1350 mg/kg

#### Benzyl alcohol (100-51-6)

Oral LD50 Rat 1230 mg/kg; Dermal LD50 Rabbit 2 g/kg; Inhalation LC50 Rat 8.8 mg/L 4 h

Page 5 of 9 Rev. 05/19

SDS ID: 820299

## Material Name: SAFETY-KLEEN N-ETHYL PYRROLIDONE

Isoamyl alcohol (123-51-3)

Oral LD50 Rat 1300 mg/kg; Dermal LD50 Rabbit 3250 mg/kg

## Product Toxicity Data Acute Toxicity Estimate

Dermal	> 2000 mg/kg
Oral	1289.262 mg/kg

## **Immediate Effects**

Harmful if swallowed. Causes serious eye irritation. May cause allergic skin reaction.

### **Delayed Effects**

May damage fertility or the unborn child. Causes damage to organs.

## **Irritation/Corrosivity Data**

Causes serious eye irritation. May cause respiratory tract irritation, skin irritation.

#### **Respiratory Sensitization**

No information available for the product.

#### **Dermal Sensitization**

May cause allergic skin reaction.

# **Component Carcinogenicity**

None of this product's components are listed by ACGIH, IARC, NTP, DFG or OSHA.

# **Germ Cell Mutagenicity**

No information for the product.

# **Tumorigenic Data**

No data available

#### **Reproductive Toxicity**

May damage fertility or the unborn child.

# **Specific Target Organ Toxicity - Single Exposure**

Central nervous system

## **Specific Target Organ Toxicity - Repeated Exposure**

No target organs identified.

# **Aspiration hazard**

No information available for the product.

#### **Medical Conditions Aggravated by Exposure**

Eye disorders, skin disorders, central nervous system disorders, respiratory disorders.

# \*\*\* Section 12 - Ecological Information \*\*\*

#### **Ecotoxicity**

May be harmful to aquatic life.

# Component Analysis - Aquatic Toxicity

Benzyl alcohol	100-51-6
Fish:	LC50 96 h Pimephales promelas 460 mg/L [static ]; LC50 96 h Lepomis macrochirus 10 mg/L [static ]
Invertebrate:	EC50 48 h water flea 23 mg/L
Isoamyl alcohol	123-51-3
Fish:	LC50 96 h Oncorhynchus mykiss 700 mg/L [static ]

Page 6 of 9 Rev. 05/19

Material Name: SAFETY-KLEEN N-ETHYL PYRROLIDONE

II Algae:	EC50 72 h Desmodesmus subspicatus 493 mg/L IUCLID ; EC50 96 h Desmodesmus subspicatus 181 mg/L IUCLID
Invertebrate:	EC50 48 h Daphnia magna 260 mg/L IUCLID

SDS ID: 820299

# Invertebrate Toxicity

No additional information is available.

# Persistence and Degradability

No information available for the product.

#### **Bioaccumulative Potential**

This material is believed not to bioaccumulate.

## **Mobility**

No information available for the product.

# $^{*}$ $^{*}$ Section 13 - Disposal Considerations $^{*}$ $^{*}$

### **Disposal Methods**

Dispose of in accordance with all applicable federal, state and local regulations. Regulations may also apply to empty containers. The responsibility for proper waste disposal lies with the owner of the waste. Contact Safety-Kleen regarding proper recycling or disposal.

Hazardous Waste Number(s): U080. Subject to disposal regulations: U.S. EPA 40 CFR 262. Based on available data, this information applies to the product as supplied to the user. Processing, use, or contamination by the user may change the waste code applicable to the disposal of this product.

# \*\*\* Section 14 - Transport Information \*\*\*

#### **US DOT Information:**

Shipping Name: COMBUSTIBLE LIQUID, N.O.S., (Contains: 2-Pyrrolidinone, 1-ethyl-)

Hazard Class: Combustible liquid

UN/NA #: NA1993 Packing Group: III

Required Label(s): Combustible liquid

#### **IATA Information:**

UN#: No classification assigned

#### **IMDG Information:**

UN#: No classification assigned

#### **TDG Information:**

UN#: No classification assigned

# **International Bulk Chemical Code**

This material contains one or more of the following chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

Benzyl alcohol	100-51-6
IBC Code:	Category Y
Isoamyl alcohol	123-51-3
IBC Code:	Category Z

Page 7 of 9 Rev. 05/19

SDS ID: 820299

Material Name: SAFETY-KLEEN N-ETHYL PYRROLIDONE

# \* \* \* Section 15 - Regulatory Information \* \* \*

#### **U.S. Federal Regulations**

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

2-Pyrrolidinone, 1-ethyl-	2687-91-4
TSCA 12b:	Section 5 , 1 % de minimis concentration

# SARA Section 311/312 (40 CFR 370 Subparts B and C) reporting categories

Flammable; Acute toxicity; Reproductive Toxicity; Respiratory/Skin Sensitization; Serious Eye Damage/Eye Irritation; Specific Target Organ Toxicity

## **U.S. State Regulations**

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Benzyl alcohol	100-51-6	No	Yes	Yes	No	Yes
Isoamyl alcohol	123-51-3	Yes	Yes	Yes	Yes	Yes

# California Safe Drinking Water and Toxic Enforcement Act (Proposition 65)

Not listed under California Proposition 65.

# **Component Analysis - Inventory**

## 2-Pyrrolidinone, 1-ethyl- (2687-91-4)

US	CA	AU	CN	N E	U	JP - ENCS	JP - ISHL		KR KECI - Annex 1	KR KECI - Annex 2		
Yes	DSL	No	Ye	es E	IN	Yes	Yes		Yes		No	Yes
KR -	REAC	Н ССА	A	MX	NZ	PH	TH-TECI	TW	VN (Draft)			
No				Yes	Yes	Yes	Yes	Yes	Yes			

## **Benzyl alcohol (100-51-6)**

US	CA	AU	CN	E	U	JP - ENCS	JP - ISHL		KR KECI - Annex 1	KR KECI - Annex 2
Yes	DSL	Yes	Yes	E	IN	Yes	Yes		Yes	No
KR -	REAC!	Н ССА	N	ИΧ	NZ	РН	TH-TECI	TW	VN (Draft)	
No			1	l'es	Yes	Yes	Yes	Yes	Yes	

Page 8 of 9 Rev. 05/19

Material Name: SAFETY-KLEEN N-ETHYL PYRROLIDONE SDS ID: 820299

#### Isoamyl alcohol (123-51-3)

US	CA	AU	CN	E	U	JP - ENCS	JP - ISHL		JP - ISHL		KR KECI - Annex 1	KR KECI - Annex 2
Yes	DSL	Yes	Ye	s E	IN	Yes	Yes		Yes	No		
KR -	REAC	Н ССА	<b>X</b>	MX	NZ	РН	TH-TECI	TW	VN (Draft)			
No				Yes	Yes	Yes	Yes	Yes	Yes			

# \* \* \* Section 16 - Other Information \* \* \*

NFPA Ratings: Health: 2 Fire: 2 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

### **Summary of Changes:**

Update to composition.

# Key/Legend

ACGIH = American Conference of Governmental Industrial Hygienists. CAS No. - Chemical Abstract Service Registry Number CFR = Code of Federal Regulations. DSL - Domestic Substances List GHS - Globally Harmonized System of Classification and Labelling of Chemicals HEPA = High Efficiency Particulate Air NDSL - Non-Domestic Substances List NFPA = National Fire Protection Association. NIOSH = National Institute of Occupational Safety and Health. NTP = National Toxicology Program. OSHA = Occupational Safety and Health Administration. PEL - Permissible Exposure Limit RTK - Right-To-Know STEL - Short Term Exposure Limit (15 minute Time Weighted Average) TLV - Threshold Limit Value WHMIS - Workplace Hazardous Materials Information System

#### Disclaimer

User assumes all risks incident to the use of this product. To the best of our knowledge, the information contained herein is accurate. However, Safety-Kleen assumes no liability whatsoever for the accuracy or completeness of the information contained herein. No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or of any other nature are made hereunder with respect to the information or the product to which the information refers. The data contained on this sheet apply to the product as supplied to the user.

Page 9 of 9 Rev. 05/19